

# CLOPAY COMMERCIAL – MODELS 902, 903 architectural series



CONSTRUCTION  
**2 1/8"**  
THICKNESS

WARRANTY  
**5YR**  
LIMITED  
CONSTRUCTION

*Model 903 with Insulated Glass and Bottom  
Insulated Aluminum Panel, Powder-Coated Frame*

## ALUMINUM FULL-VIEW DOORS

Clopay Aluminum Full-View doors offer designers the flexibility to let varying degrees of light in while complementing the surrounding structure. A wide selection of standard and custom glazing types make a bold statement in retail and store environments.

- 2-1/8" (54 mm) thick construction, 6063-T5 extruded aluminum alloy with integral reinforcing fin for maximum durability.
- Exclusive, capped rail construction helps seal out the elements and adds to door durability.
- Tongue-and-groove meeting rail.
- Available in a wide variety of powder-coated and anodized finish colors.
- Many glazing options available, including thermal glass, Low-E glass and polycarbonate panels in various colors.
- Model 902 features 44" (1.1 m) on center panel spacing with limited glazing options. Model 903 is fully customizable and features equal panel spacing.

[clopaycommercial.com](http://clopaycommercial.com)



Integral reinforcing fin adds durability and strength.

# OPTIONS

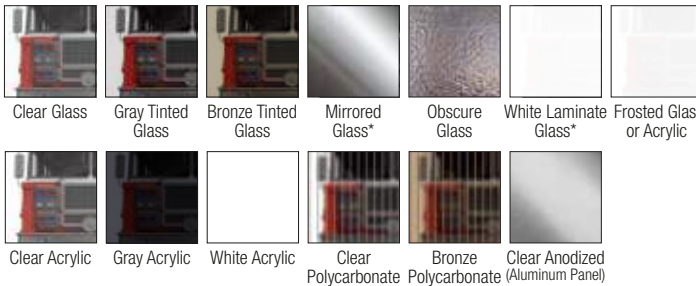
## GLASS/PANEL OPTIONS



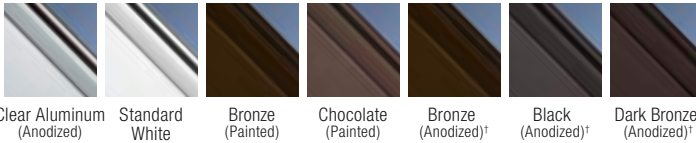
## CUSTOM POWDER COAT

Powder coat available in a variety of finishes, colors as well as custom formulations to complement your building design.

## GLASS/PANEL OPTIONS



## FRAME/SOLID PANEL COLOR OPTIONS



\* Mirrored and laminate not available in 1/2".  
† Additional cost and lead time may apply.

Glass thickness available in 1/8", 1/4" and 1/2". Low-E available on insulated glass. Tri-wall polycarbonate thickness available in 1/2". Panels can be aluminum to match the aluminum frame. Glass/acrylic panels may be combined with aluminum panels. Due to the anodizing process, slight color variation may occur. Custom powder coat, Color Blast® and anodized finish available. The use of "Bronze (Painted)" is recommended for a more consistent bronze finish color.

Acrylic windows require special cleaning. Never use products that contain ammonia or petroleum products to clean acrylic. Please visit [clopaydoor.com/acrylic](http://clopaydoor.com/acrylic) for complete details. See your Clopay Dealer for details.

# FEATURES

STANDARD HARDWARE	
TPE astragal in aluminum retainer	
Commercial 10-ball steel rollers (nylon tires available)	
Steel step plate and lift handle	
Galvanized steel end stiles	
Inside slide lock for increased security	
2" (50.8 mm) or 3" (76.2 mm) track	
10,000 cycle springs	
Galvanized aircraft cable with minimum 7:1 safety factor	
Variety of track configurations to meet building specifications	
MATERIALS AND CONSTRUCTION	
Panel Thickness	2-1/8" (54 mm)
Exterior Surface	6062-T5 extruded aluminum alloy with integral reinforcing fin
Max Width	24'2" (7.4 m)
Max Height	20' (6.1 m)
Exterior Colors	Standard White, Bronze and Chocolate Painted. Clear, Bronze, Black and Dark Bronze Anodized. Custom paint available.
Limited Warranties*	5-year limited finish warranty 1-year hardware warranty

\*For full warranty details see the 902, 903 official warranty document, posted on [www.clopaydoor.com](http://www.clopaydoor.com).  
For special sizes, applications and options, consult Commercial Information Assistance (CIA) at 1-800-526-4301.



For more information on these and other Clopay products, call 1-800-526-4301 or visit [clopaycommercial.com](http://clopaycommercial.com)



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## HEAVY-DUTY HARDWARE (where not standard)



Double-end hinge

3" Track

High performance hardware features 10 gauge end hinges, heavy-duty top bracket and 3" sealed roller with 5/8" stem.

## HIGH CYCLE SPRINGS



25,000, 50,000 or 100,000 cycle springs available.

## MULLIONS



Carry-away, roll-away or swing-up mullions are available on select sizes.

## EXHAUST PORT



Can be cut into any type of sectional door. Available in select sizes.



WindCode® reinforcement available up to W1 design pressure (DP) 14 PSF, depending on size. Doors tested 50% greater than DP.



Upgrade your standard door with industrial-grade components.

## DISTRIBUTED BY:



CMDC-903-11\_REV1018

# CLOPAY COMMERCIAL – MODELS 3158, 3159 architectural series



Model 3159, 16'2" x 14' Door; Shown with 42" x 16" Lites

<b>CONSTRUCTION</b>	<b>EFFICIENCY</b>	<b>WARRANTY</b>
<b>1 3/8"</b> THICKNESS	<b>6.5</b> R-VALUE*	<b>10YR</b> LIMITED CONSTRUCTION

*\*R-value is impacted by the number of windows and window type per section. Calculated R-values for doors featuring a full row of windows, in both insulated and non-insulated glass, is available on our website.*

## POLYSTYRENE INSULATED STEEL FULL-VIEW DOORS

Clopay Models 3158 and 3159 are premium doors designed for commercial and industrial facilities and provide the durability of a 27 gauge exterior steel skin in an energy efficient door system.

- Bonded polystyrene insulation for enhanced comfort.
- Three-layer construction with steel and insulation for increased durability.
- 3-stage paint process delivers a virtually maintenance-free finish.
- Injection-molded lite frames with integral weatherseal are durable and seal against the elements. Many glass options available for visibility, privacy or energy efficiency.



Panels are preprimed inside and out to inhibit rust. Hot-dipped, galvanized steel is painted with primer and given a tough oven-baked polyester top coat to provide the most rust-resistant steel door available. Ten-year warranty against rust-through.



## PANEL DESIGN



## COLOR OPTIONS



Due to the printing process, colors may vary.

## CUSTOM PAINT OPTION



Color Blast® offers more than 1,500 Sherwin-Williams® color options to complement your building design. This durable two-part paint system has been thoroughly tested and is backed by a five-year warranty.

Due to solar reflective formulation to meet greater than a 38 LRV, some colors may not be available.

## FEATURES

### STANDARD HARDWARE

- TPE astragal in aluminum retainer
- Commercial 10-ball steel rollers (nylon tires available)
- Steel step plate and lift handle
- Galvanized steel end stiles
- Inside slide lock for increased security
- 2" (50.8 mm) or 3" (76.2 mm) track
- 10,000 cycle springs
- Galvanized aircraft cable with minimum 7:1 safety factor
- Variety of track configurations to meet building specifications

### MATERIALS AND CONSTRUCTION

Panel Thickness	1-3/8" (34.9 mm)
Insulation	1-3/8" (34.9 mm) bonded polystyrene
R-value	6.5*
Thermal Break	Continuous silicone filled
Exterior Steel	27 gauge (.016" min.) (.41 mm)
Interior Steel	28 gauge (.015" min.) (.38 mm)
Exterior Surface	Stucco embossed, minor ribbed (3159) Stucco embossed, flush (3158)
Max Width	18'2" (5.5 m)
Max Height	16' (4.9 m)
Exterior Colors	Standard White, Glacier White, Almond, Desert Tan, Sandtone, Bronze, Chocolate, Mocha Brown, Black, Gray and Trinar® White. Also available in Color Blast®.
Interior Color	Standard White
Limited Warranties	10-year delamination 10-year rust-through 1-year material and workmanship

\*R-value is impacted by the number of windows and window type per section. Calculated R-values for doors featuring a full row of windows, in both insulated and non-insulated glass, is available on our website. Calculated door section R-value is in accordance with DASMA TDS-163.

For special sizes, applications and options, consult Commercial Information Assistance (CIA) at 1-800-526-4301.



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## ADDITIONAL OPTIONS

### WINDOW OPTIONS



Models 3158 and 3159 are available with 1/8" clear tempered, 1/8" frosted tempered, 3/4" insulated tempered and 3/4" frosted insulated tempered glass. Additional glazing options include: matte, pebble and bronze tinted.

### HEAVY-DUTY HARDWARE (where not standard)



Double-end hinge

3" Track

Outside keyed lock

### MULLIONS



Carry-away, roll-away or swing-up mullions are available on select sizes.



WindCode® reinforcement available up to W1 design pressure (DP) 14 PSF, depending on size. Doors tested 50% greater than DP.



Upgrade your standard door with industrial-grade components.

### APPLICATION RATINGS

Car Wash/Corrosive Environments	★★
Fire Station/Ambulance	★★★★
Service Station	★★★★
Cold Storage/Condition Space	★★
Car Dealership	★★★★
Restaurants	★★★★
High Security	★★★★

### HIGH CYCLE SPRINGS



25,000, 50,000 or 100,000 cycle springs available.



### CODE COMPLIANT

This Clopay door complies with the 2015 IECC (International Energy Conservation Code) with an air infiltration rating of .40 cfm/ft² or less (IECC, Section 402.5.2), and also meets the U-factor requirement of .37 or less (IECC, Section C402.4, for Climate Zones 1 through 8).



# CLOPAY COMMERCIAL – MODELS 3208, 3209 architectural series



Model 3208, 12'2" x 14' Door; Shown with 42" x 16" Lites

CONSTRUCTION	STEEL	EFFICIENCY	WARRANTY
<b>2"</b> THICKNESS	<b>24</b> GAUGE	<b>9.1</b> R-VALUE*	<b>10YR</b> LIMITED CONSTRUCTION

\*R-value is impacted by the number of windows and window type per section. Calculated R-values for doors featuring a full row of windows, in both insulated and non-insulated glass, is available on our website.

## POLYSTYRENE INSULATED STEEL FULL-VIEW DOORS

Clopay Models 3208 and 3209 are high quality doors designed for commercial and industrial facilities and provide the durability of a full 24 gauge, heavy-duty exterior steel skin in an energy efficient door system.

- Bonded polystyrene insulation and thermal break for enhanced comfort.
- Three-layer construction with steel and insulation for increased durability.
- 3-stage paint process delivers a virtually maintenance-free finish.
- Injection-molded lite frames with integral weatherseal are durable and seal against the elements. Many glass options available for visibility, privacy or energy efficiency.

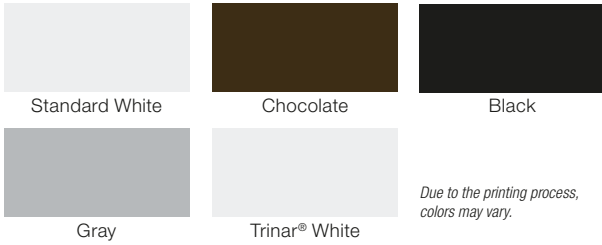


Panels are preprimed inside and out to inhibit rust. Hot-dipped, galvanized steel is painted with primer and given a tough oven-baked polyester top coat to provide the most rust-resistant steel door available. Ten-year warranty against rust-through.

## PANEL DESIGN



## COLOR OPTIONS



## CUSTOM PAINT OPTION



Color Blast® offers more than 1,500 Sherwin-Williams® color options to complement your building design. This durable two-part paint system has been thoroughly tested and is backed by a five-year warranty.

*Due to solar reflective formulation to meet greater than a 38 LRV, some colors may not be available.*

## FEATURES

### STANDARD HARDWARE

- TPE astragal in aluminum retainer
- Commercial 10-ball steel rollers (nylon tires available)
- Steel step plate and lift handle
- Galvanized steel end stiles
- Inside slide lock for increased security
- 2" (50.8 mm) or 3" (76.2 mm) track
- 10,000 cycle springs
- Galvanized aircraft cable with minimum 7:1 safety factor
- Variety of track configurations to meet building specifications

### MATERIALS AND CONSTRUCTION

Panel Thickness	2" (50.8 mm)
Insulation	2" (50.8 mm) bonded polystyrene
R-value	9.1*
Thermal Break	Continuous silicone filled
Exterior Steel	24 gauge (.023" min.) (.58 mm)
Interior Steel	28 gauge (.015" min.) (.38 mm)
Exterior Surface	Stucco embossed, minor ribbed (3209) Stucco embossed, flush (3208)
Max Width	20'2" (6.15 m)
Max Height	16' (4.9 m)
Exterior Colors	Standard White, Chocolate, Black, Gray and Trinar® White. Also available in Color Blast®.
Interior Color	Standard White
Limited Warranties	10-year delamination 10-year rust-through 1-year material and workmanship

\*R-value is impacted by the number of windows and window type per section. Calculated R-values for doors featuring a full row of windows, in both insulated and non-insulated glass, is available on our website. Calculated door section R-value is in accordance with DASMA TDS-163.

For special sizes, applications and options, consult Commercial Information Assistance (CIA) at 1-800-526-4301.



For more information on these and other Clopay products, call 1-800-526-4301 or visit [clopaycommercial.com](http://clopaycommercial.com)



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## ADDITIONAL OPTIONS

### WINDOW OPTIONS



Models 3208 and 3209 are available with 1/8" clear tempered, 1/8" frosted tempered, 3/4" insulated tempered and 3/4" frosted insulated tempered glass. Additional glazing options include: matte, pebble, bronze tinted and impact rated window.

### HEAVY-DUTY HARDWARE (where not standard)



Double-end hinge

3" Track

High performance hardware features 10 gauge end hinges, heavy-duty top bracket and 3" sealed roller with 5/8" stem.

### MULLIONS



Carry-away, roll-away or swing-up mullions are available on select sizes.

### EXHAUST PORT



Can be cut into any type of sectional door. Available in select sizes.



WIND CODE® reinforcement available up to W1 design pressure (DP) 14 PSF, depending on size. Doors tested 50% greater than DP.

### APPLICATION RATINGS

Car Wash/Corrosive Environments	★★
Fire Station/Ambulance	★★★★★
Service Station	★★★★★
Cold Storage/Condition Space	★★★
Car Dealership	★★★★★
Restaurants	★★★★★
High Security	★★★★★

### HIGH CYCLE SPRINGS



25,000, 50,000 or 100,000 cycle springs available.

### CODE COMPLIANT

This Clopay door complies with the 2015 IECC (International Energy Conservation Code) with an air infiltration rating of .40 cfm/ft<sup>2</sup> or less (IECC, Section 402.5.2), and also meets the U-factor requirement of .37 or less (IECC, Section C402.4, for Climate Zones 1 through 8).





# CLOPAY COMMERCIAL – MODELS 3708, 3709 architectural series



Model 3708, 12' x 14' Doors; Shown with 42" x 16" Lites

CONSTRUCTION	EFFICIENCY	WARRANTY
<b>1 3/8"</b> THICKNESS	<b>12.9</b> R-VALUE*	<b>10YR</b> LIMITED CONSTRUCTION

\*R-value is impacted by the number of windows and window type per section. Calculated R-values for doors featuring a full row of windows, in both insulated and non-insulated glass, is available on our website.



## POLYURETHANE INSULATED STEEL FULL-VIEW DOORS

Clopay Models 3708 and 3709 are an ideal choice for commercial and industrial facilities where economy is required without sacrificing reliability and workmanship.

- Intellicore® polyurethane insulation and thermal break for improved energy efficiency.
- Three-layer steel plus steel insulation enhances durability, strength and quiet operation.
- 3-stage paint process delivers a virtually maintenance-free finish.
- Injection-molded lite frames with integral weatherseal are durable and seal against the elements. Many glass options available for visibility, privacy or energy efficiency.



Panels are preprimed inside and out to inhibit rust. Hot-dipped, galvanized steel is painted with primer and given a tough oven-baked polyester top coat to provide the most rust-resistant steel door available. Ten-year warranty against rust-through.

## PANEL DESIGN



## COLOR OPTIONS



Due to the printing process, colors may vary.

## CUSTOM PAINT OPTION



Color Blast® offers more than 1,500 Sherwin-Williams® color options to complement your building design. This durable two-part paint system has been thoroughly tested and is backed by a five-year warranty.

Due to solar reflective formulation to meet greater than a 38 LRV, some colors may not be available.

## FEATURES

### STANDARD HARDWARE

- TPE astragal in aluminum retainer
- Commercial 10-ball steel rollers (nylon tires available)
- Steel step plate and lift handle
- Galvanized steel end stiles
- Inside slide lock for increased security
- 2" (50.8 mm) or 3" (76.2 mm) track
- 10,000 cycle springs
- Galvanized aircraft cable with minimum 7:1 safety factor
- Variety of track configurations to meet building specifications

### MATERIALS AND CONSTRUCTION

Panel Thickness	1-3/8" (34.9 mm)
Insulation	CFC and HCFC-free Intellicore® polyurethane
R-value	12.9*
Thermal Break	Continuous foam
Exterior Steel	27 gauge (.016" min.) (.41 mm)
Interior Steel	28 gauge (.015" min.) (.38 mm)
Exterior Surface	Stucco embossed, minor ribbed (3709) Stucco embossed, flush (3708)
Max Width	18'2" (5.5 m)
Max Height	16' (4.9 m)
Exterior Colors	Standard White, Glacier White, Almond, Desert Tan, Sandtone, Bronze, Chocolate, Mocha Brown, Black, Gray and Trinar® White. Also available in Color Blast®.
Interior Color	Standard White
Limited Warranties	10-year delamination 10-year rust-through 1-year material and workmanship

\*R-value is impacted by the number of windows and window type per section. Calculated R-values for doors featuring a full row of windows, in both insulated and non-insulated glass, is available on our website. Calculated door section R-value is in accordance with DASMA TDS-163.

For special sizes, applications and options, consult Commercial Information Assistance (CIA) at 1-800-526-4301.

## ADDITIONAL OPTIONS

### WINDOW OPTIONS



Models 3708 and 3709 are available with 1/8" clear tempered, 1/8" frosted tempered, 3/4" insulated tempered and 3/4" frosted insulated tempered glass. Additional glazing options include: matte, pebble and bronze tinted.

### HEAVY-DUTY HARDWARE (where not standard)



Double-end hinge

3" Track

Outside keyed lock

### MULLIONS



Carry-away, roll-away or swing-up mullions are available on select sizes.



WindCode® reinforcement available up to W1 design pressure (DP) 14 PSF, depending on size. Doors tested 50% greater than DP.



Upgrade your standard door with industrial-grade components.

### APPLICATION RATINGS

Car Wash/Corrosive Environments	★★
Fire Station/Ambulance	★★★★
Service Station	★★★★★
Cold Storage/Condition Space	★★★★
Car Dealership	★★★★★
Restaurants	★★★★★
High Security	★★★★

### HIGH CYCLE SPRINGS



25,000, 50,000 or 100,000 cycle springs available.

### CODE COMPLIANT

This Clopay door complies with the 2015 IECC (International Energy Conservation Code) with an air infiltration rating of .40 cfm/ft² or less (IECC, Section 402.5.2), and also meets the U-factor requirement of .37 or less (IECC, Section C402.4, for Climate Zones 1 through 8).



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# CLOPAY COMMERCIAL – MODELS 3728, 3729 architectural series



Model 3729, 12'2" x 12' Doors; Shown with 42" x 16" Lites

CONSTRUCTION	EFFICIENCY	WARRANTY
<b>2"</b> THICKNESS	<b>18.4</b> R-VALUE*	<b>10YR</b> LIMITED CONSTRUCTION

\*R-value is impacted by the number of windows and window type per section. Calculated R-values for doors featuring a full row of windows, in both insulated and non-insulated glass, is available on our website.



## POLYURETHANE INSULATED STEEL FULL-VIEW DOORS

Clopay Models 3728 and 3729 are for commercial and industrial facilities where ease of maintenance, versatility and durability considerations are all important.

- Intellicore® polyurethane insulation and thermal break for improved energy efficiency.
- Three-layer steel plus steel insulation enhances durability, strength and quiet operation.
- 3-stage paint process delivers a virtually maintenance-free finish.
- Injection-molded lite frames with integral weatherseal are durable and seal against the elements. Many glass options available for visibility, privacy or energy efficiency.



Panels are preprimed inside and out to inhibit rust. Hot-dipped, galvanized steel is painted with primer and given a tough oven-baked polyester top coat to provide the most rust-resistant steel door available. Ten-year warranty against rust-through.

[clopaycommercial.com](http://clopaycommercial.com)

## PANEL DESIGN



## COLOR OPTIONS



Due to the printing process, colors may vary.

## CUSTOM PAINT OPTION



Color Blast® offers more than 1,500 Sherwin-Williams® color options to complement your building design. This durable two-part paint system has been thoroughly tested and is backed by a five-year warranty.

Due to solar reflective formulation to meet greater than a 38 LRV, some colors may not be available.

## FEATURES

### STANDARD HARDWARE

- TPE astragal in aluminum retainer
- Commercial 10-ball steel rollers (nylon tires available)
- Steel step plate and lift handle
- Galvanized steel end stiles
- Inside slide lock for increased security
- 2" (50.8 mm) or 3" (76.2 mm) track
- 10,000 cycle springs
- Galvanized aircraft cable with minimum 7:1 safety factor
- Variety of track configurations to meet building specifications

### MATERIALS AND CONSTRUCTION

Panel Thickness	2" (50.8 mm)
Insulation	CFC and HCFC-free Intellicore® polyurethane
R-value	18.4*
Thermal Break	Continuous foam
Exterior Steel	27 gauge (.016" min.) (.41 mm)
Interior Steel	28 gauge (.015" min.) (.38 mm)
Exterior Surface	Stucco embossed, minor ribbed (3729) Stucco embossed, flush (3728)
Max Width	20'2" (6.2 m)
Max Height	18' (5.5 m)
Exterior Colors	Standard White, Glacier White, Almond, Desert Tan, Sandtone, Bronze, Chocolate, Mocha Brown, Gray, Black and Trinar® White. Also available in Color Blast®.
Interior Color	Standard White
Limited Warranties	10-year delamination 10-year rust-through 1-year material and workmanship

\*R-value is impacted by the number of windows and window type per section. Calculated R-values for doors featuring a full row of windows, in both insulated and non-insulated glass, is available on our website. Calculated door section R-value is in accordance with DASMA TDS-163.

For special sizes, applications and options, consult Commercial Information Assistance (CIA) at 1-800-526-4301.

## ADDITIONAL OPTIONS

### WINDOW OPTIONS



Models 3728 and 3729 are available with 1/8" clear tempered, 1/8" frosted tempered, 3/4" insulated tempered and 3/4" frosted insulated tempered glass. Additional glazing options include: matte, pebble, bronze tinted and impact rated window.

### HEAVY-DUTY HARDWARE (where not standard)



Double-end hinge

3" Track

High performance hardware features 10 gauge end hinges, heavy-duty top bracket and 3" sealed roller with 5/8" stem.

### MULLIONS



Carry-away, roll-away or swing-up mullions are available on select sizes.

### EXHAUST PORT



Can be cut into any type of sectional door. Available in select sizes.



WindCode® reinforcement available up to W1 design pressure (DP) 14 PSF, depending on size. Doors tested 50% greater than DP.



Upgrade your standard door with industrial-grade components.

### APPLICATION RATINGS

Car Wash/Corrosive Environments	★ ★
Fire Station/Ambulance	★ ★ ★ ★ ★
Service Station	★ ★ ★ ★ ★
Cold Storage/Condition Space	★ ★ ★ ★ ★
Car Dealership	★ ★ ★ ★ ★
Restaurants	★ ★ ★ ★ ★
High Security	★ ★ ★ ★ ★

### HIGH CYCLE SPRINGS



25,000, 50,000 or 100,000 cycle springs available.

## CODE COMPLIANT

This Clopay door complies with the 2015 IECC (International Energy Conservation Code) with an air infiltration rating of .40 cfm/ft² or less (IECC, Section 402.5.2), and also meets the U-factor requirement of .37 or less (IECC, Section C402.4, for Climate Zones 1 through 8).



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